

Work Order ID 61282



Page 1

August 12, 2010 10:48:39 AM

Item ID: DSI 9410-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Step Modification

Start Date: 8/12/10 Start Qty: 8.00



Cust Item ID:

Required Date: 8/13/10 Req'd Qty: 8.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

DSI 9410

B

100

0.00



DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP DSI 9410-011
CHG002

8/10/08/14

10/8/12 CL 10/8/12

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

10/8/12 5 D 8X

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

8/10/08/14

AS

Work Order ID 61282

August 12, 2010 10:48:40 AM



Page 2

Item ID: DSI 9410-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Step Modification

Start Date: 8/12/10 Start Qty: 8.00



Cust Item ID:

Required Date: 8/13/10 Req'd Qty: 8.00



Customer:

Reference:

Run Start

Picklist Print

Page 1

August 12, 2010 10:48:38 AM

Work Order ID: 61282

Parent Item: DSI 9410-011

Parent Item Name: Step Modification

Start Date: 8/12/10

Required Date: 8/13/10

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP RevA: New issue DD verified by:EC
10.03.03 verified by:EC
IPP rev:B as per dwg RevB DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN4-15A		Purchased	No			110	Each	513.0000	8	64			
---------	--	-----------	----	--	--	-----	------	----------	---	----	--	--	--



Bolt

Location

Loc Qty

Loc Code

ST	112	
115374	112	
ST338	112	
ST358	401	
114784	21	
115108	280	
115371	100	

AN960JD416	NAS1149D0463J	Purchased	No			110	Each	0.0000	16	128			
------------	---------------	-----------	----	--	--	-----	------	--------	----	-----	--	--	--



Washer

D2732-030		Manufactured	No			110	Each	0.0000	4	32			
-----------	--	--------------	----	--	--	-----	------	--------	---	----	--	--	--



Rubber Cushion

cut (4) at 3.00" per kit

D3595		Manufactured	No			110	sf	0.0000	0.0833	0.6664			
-------	--	--------------	----	--	--	-----	----	--------	--------	--------	--	--	--



Rubber Cushion (per sq ft)

(D3595-200-300) Cut(2) at 2.00" X 3.00" as per dwg

D3595 (per kit)

measured
S1010516

10/8/13 SD

69

11/5000 10/8/13 SD

B 56516 10/8/13 SD

4 per +

B41360

Picklist Print

August 12, 2010 10:48:38 AM

Page 2

Work Order ID: 61282

Parent Item: DSI 9410-011

Parent Item Name: Step Modification



Start Date: 8/12/10

Required Date: 8/13/10

Start Qty: 8.00

Required Qty: 8.00

MS21042L4

Purchased

No

110

Each

3,229.000

8

64



Nut



10/8/13 8 SP

Location

Loc Qty

Loc Code

ST300

3229

113422

68

114523

28

114718

16

114784

1117

115108

2000

64

DART SERVICE INSTRUCTION

TO AMEND DRAWING D350-591 REV. F

REF. CANADIAN STC: SH92-6

FAA STC: SH967NE

REFERENCE ONLY

TO IMPROVE THE FIT OF THE D350-591-311/-312 STEPS, IT IS ACCEPTABLE TO INSTALL THE DSI 9410-011 KIT. INSTALL THE D2732-030 CUSHION (AFT CROSSTUBE) AND D3595-200-300 CUSHION (FWD CROSSTUBE) AS SHOWN IN FIGURE 1 IN PLACE OF THE D2856-400-720 ABRASION STRIP CALLED OUT ON DRAWING D350-591 REV. F.

FOR CUSTOMERS WHO HAVE PREVIOUSLY INSTALLED D2856-400-720 ABRASION STRIPS REMOVE THE ABRASION STRIPS IN ACCORDANCE WITH ICA-D350-591. PRIOR TO INSTALLING THE DSI 9410-011 KIT.

DSI 9410-011 KITS WILL BE INCLUDED WITH D350-591-311/-312 STEPS AT CHANGE 002 AND SUBSEQUENT.

QTY -041	PART NUMBER	DESCRIPTION
X	DSI 9410-011	STEP MODIFICATION KIT
4	D2732-030	CUSHION
2	D3595-200-300	CUSHION
8	AN4-15A	BOLT
16	AN960JD416	WASHER
8	MS21042L4	NUT (OR MS21042-4)

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 08.09.08
CERT. NO.: SH92-6
ISSUE NO.: 10

B	SHEET 1 DELETE REVISED P/L. (SEPERATE DSI KIT FROM MAIN KIT SEE NCR 08-082 FOR DETAILS)	AJS	08.09.08
A	NEW ISSUE	PH	08.03.27
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	J	DRAWING NO.	REV. B
MFG. APPR.	N/A	DSI 9410	SHEET 1 OF 2
APPROVED	NO	TITLE	SCALE
DE APPR.	HA	STEP MODIFICATION KIT	NTS
DATE	08.09.08	COPYRIGHT © 2008 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	